

Work Order ID 127048

December-04-14 8:56:57 AM

Ship Dec 22
127048

Page 1

Item ID: D066-1004-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Primary Cargo Hook Installation (Standard)

Stop ***NS2***

Start Date: 12/04/14 Start Qty: 10.00

10

Cust Item ID:

Required Date: 12/22/14 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: *W* Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D066-1004	B								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo <i>7.10.</i>	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D066-1004-011		CHG002						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MCS 14-12-19

DAS
46
9-89

JAN 1 1 2015

(10)

DAS

10X

DAS
28
9-89

DEC 1 8 2014

(10)

10

DAS
46
9-89

JAN 1 1 2015

Work Order ID 127048

December-04-14 8:56:57 AM

127048

Page 2

Item ID: D066-1004-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Primary Cargo Hook Installation (Standard)

Start Date: 12/04/14 Start Qty: 10.00 ***10***

Cust Item ID:

Required Date: 12/22/14 Req'd Qty: 10.00 ***10***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00				DAS 46 9-89	JAN 14 2015		DAS 06 9-89
Packaging	Identify and pack for shipping as per PPP D066-1004-011 Location: _____ PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MC9 15-01-14

mf
15-1-14

December-04-14 8:56:56 AM

127048

D066-1004-011

Start Date: 12/04/14**Required Date:** 12/22/14**Start Qty: 10.00**

Required Qty: 10.00

Comments:

IPP Rev:A 14.04.24 ECN14-520 DD verf:JLM IPP Rev:B
14.11.18 now @ chg 002 per ecn14-650 DDverf:JLM IPP Rev:C 14.12.01 IIN-
REVB per ecn14-657 DD verf:JLM

[illegible]

Picklist Print

December-04-14 8:56:56 AM

Page 2

Work Order ID: 127048

127048

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: Primary Cargo Hook Installation (Standard)

Start Date: 12/04/14

Required Date: 12/22/14

Start Qty: 10.00

Required Qty: 10.00

D5066-9 DAS
46
9-89 Purchased No Each 0.0000

D5066-9

Cargo Hook Placards

D5092-041 Manufactured No Each 0.0000

D5092-041 DAS
46
9-89

Doubler Assembly

D5092-3 Manufactured No Each 6.0000

D5092-3 DAS
46
9-89

Template

Location

Loc Qty

Loc Code

Mezz

6

126651

6

Each

10.0000

D5095-1 Manufactured No Each 10.0000

D5095-1 DAS
46
9-89

Fuse Holder

Location

Loc Qty

Loc Code

ST147

10

126643

10

Each

20.0000

D5096-1 Purchased No Each 20.0000

D5096-1 DAS
46
9-89

Fuse

Location

Loc Qty

Loc Code

ST147

20

126653

20

Each

0.0000

D5108-1 Manufactured No Each 0.0000

D5108-1 DAS
46
9-89

Relay Bracket

D5116-041 Purchased No Each 0.0000

D5116-041 DAS
46
9-89

Wiring Harness

**

**

**

**

**

**

**

DAS

28

9-89

DEC 19 2014

DAS

28

9-89

DAS

28

9-89

DAS

28

9-89

DAS

28

9-89

DAS

28

9-89

December-04-14 8:56:56 AM

Shop Packet Print

Page 2

Picklist Print

December-04-14 8:56:56 AM

Page 3

Work Order ID: 127048

127048

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: Primary Cargo Hook Installation (Standard)

Start Date: 12/04/14

Required Date: 12/22/14

Start Qty: 10.00

Required Qty: 10.00

M12883/55-01

Purchased

No

Each

10.0000

10

M12883/55-01

Relay Base

DAS
46
9-89

**

DAS
28
9-89

DEC 19 2014

Location

Loc Qty

Loc Code

st555

10

m131015

10

M6106/19-017

Purchased

No

Each

10.0000

10

M6106/19-017

Relay

DAS
46
9-89

**

DAS
28
9-89

Location

Loc Qty

Loc Code

st555

10

m131015

10

131068 x 8
2

MS21042L06

Purchased

No

Each

358.0000

10

MS21042L06

Nut

DAS
46
9-89

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST305

358

m127304

1

m129499

157

m130325

200

10

MS21919WDG5

Purchased

No

Each

39.0000

20

MS21919WDG5

CLAMP

DAS
46
9-89

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST273A

10

M131026

10

ST297

29

M128944

4

M129022

25

11325

December-04-14 8:56:57 AM

Shop Packet Print

Page 3

Picklist Print

December-04-14 8:56:57 AM

Page 4

Work Order ID: 127048

127048

Parent Item: D066-1004-011

D066-1004-011

Parent Item Name: Primary Cargo Hook Installation (Standard)

Start Date: 12/04/14

Required Date: 12/22/14

Start Qty: 10.00

Required Qty: 10.00

MS24665-151

Purchased

No

Each

253.0000

21 20

MS24665-151

Cotter Pin

DAS
46
9-89

**

DAS
28
9-89

DEC 18 2014

Location

Loc Qty

Loc Code

ST294

253

17566

4

m129909

249

Each

0.0000

14 10

DAS
28
9-89

MS26574-20

Purchased

No

MS26574-20

Circuit-Breaker, 20 Amp.

DAS
46
9-89

**

131067

MS27039-08-10

Purchased

No

Each

1,342.000

2 20

MS27039-08-10

Screw

DAS
46
9-89

**

DAS
28
9-89

Location

Loc Qty

Loc Code

ST281

1342

123265

47

5865

6

m127430

25

m128799

1264

Each

192.0000

1 10

DAS
28
9-89

MS35206-227

Purchased

No

MS35206-227

Screw

DAS
46
9-89

**

Location

Loc Qty

Loc Code

ST277

192

109369

192

Each

127.0000

10

DAS
28
9-89

MS35489-149

Purchased

No

MS35489-149

GROMMET

DAS
46
9-89

**

Location

Loc Qty

Loc Code

ST274

127

121692

127

10

December-04-14 8:56:57 AM

Shop Packet Print

Page 4

Picklist Print

December-04-14 8:56:57 AM

Page 5

Work Order ID: 127048

127048

Parent Item: D066-1004-011

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Parent Item Name: Primary Cargo Hook Installation (Standard)

Start Date: 12/04/14

Required Date: 12/22/14

Start Qty: 10.00

Required Qty: 10.00

NAS43DD3-16N

Purchased

No

Each

36.0000

27 20

DAS
28
9-89

DEC 18 2014

**

10

NAS43DD3-16N

SPACER

DAS
46
9-89

Location

Loc Qty

Loc Code

ST263

36

117065

16

m131026

20

20

REFERENCE ONLY

DART AEROSPACE LTD.

DEC 24 2014

DAS

46

9-89

ICA-D066-1004

Page 21 of 22

25.1 PARTS LIST PRIMARY HOOK INSTALLATION KIT

QTY 1) -011	QTY -021	PART NUMBER	DESCRIPTION
X		D066-1004-011	PRIMARY CARGO HOOK
	X	D066-1004-021	PRIMARY CARGO HOOK PROVISIONS
1		D4983-041	HOOK ASSEMBLY
1	1	D5008-1	MANUAL RELEASE CABLE
1	1	D5051-1	CYCLIC SWITCH HOUSING
1	1	D5052-1	CYCLIC ELECTRICAL SWITCH /
1	1	D5066-3	PLACARD (DEPRESS AND PULL)
1	1	D5066-5	PLACARD (LOAD LIMIT)
1	1	D5066-7	PLACARD (CARGO RELEASE)
1	1	D5066-9	PLACARD (CARGO)
1	1	D5092-3	TEMPLATE
1	1	D5092-041	DOUBLER ASSEMBLY /
1	1	D5095-1	FUSE HOLDER
2	2	D5096-1	FUSE
1	1	D5108-1	RELAY BRACKET
1	1	D5116-041	WIRING HARNESS
1	1	M12883/55-01	RELAY BASE
1	1	M6106/19-017	RELAY
1	1	MS21042L06	STEEL LOCK NUT
2	2	MS21919WDG5	CLAMPS
2	2	MS24665-151	COTTER PIN //
1	1	MS26574-20	20 AMP CIRCUIT BREAKER
2	2	MS27039-0810	SCREW
1	1	MS35206-227	SCREW //
1	1	MS35489-149	GROMMET
2	2	NAS43DD3-16N	STANDOFF

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Revision: 0

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